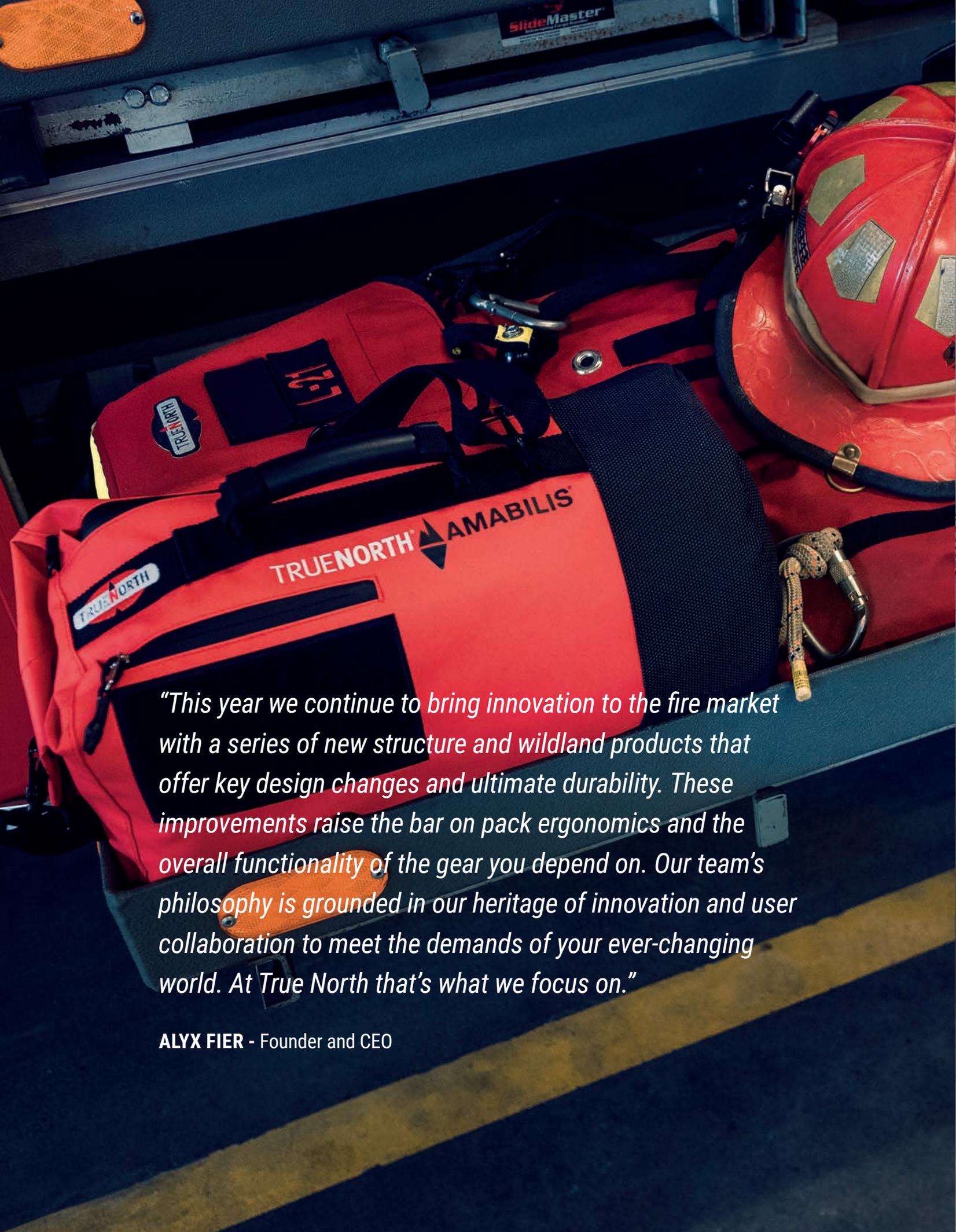




WILDLAND AND  
STRUCTURE PRODUCT  
CATALOG



**TOUGH TOOLS  
FOR TOUGH JOBS**



*"This year we continue to bring innovation to the fire market with a series of new structure and wildland products that offer key design changes and ultimate durability. These improvements raise the bar on pack ergonomics and the overall functionality of the gear you depend on. Our team's philosophy is grounded in our heritage of innovation and user collaboration to meet the demands of your ever-changing world. At True North that's what we focus on."*

**ALYX FIER** - Founder and CEO

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Wear

## Our Story

True North® is a family owned and operated company founded in 1992 by Alyx Fier. True North® has grown from a one-man operation to an ISO 9001:2008 registered company whose products are distributed worldwide. In addition to backpacks and bags for firefighters and SAR under the True North® label, our products include a broad range of fire resistant clothing under the DragonWear™ label. Though we've grown, our headquarters are still in Seattle, Washington just up the street from the garage where we started.

From the beginning True North®'s philosophy has been to provide innovative products at competitive prices, then back them up with a lifetime warranty and great customer service. It's not rocket science, just treating people the way we want to be treated. The praise and the criticism we've received over the past two decades has helped make us who we are today. If you've ever felt there was some way to improve our products or service - even if it's only a little bit - we'd appreciate you taking a moment to share your thoughts. Give us a call at 800-873-5725 or visit us at [truenorthgear.com](http://truenorthgear.com).

## Our Promise

All True North™ products are covered by a lifetime warranty against defects in materials and workmanship. We will repair or replace any gear with a manufacturing defect for the practical lifetime of the product, free of charge. Damage due to wear and tear may be repaired at a reasonable charge.

GSA

GSA establishes long-term government wide contracts with commercial firms to provide access to millions of commercial products and services at volume discount pricing. Go to [www.gsadvantage.gov](http://www.gsadvantage.gov) for purchasing.

NFPA  
1977

National Fire Protection Administration standard for wildland fire fighting.

CAL  
FIRE

Approved for use by the Cal Fire Personal Protective Equipment Working Group.

## How to Buy

**TRUENORTHGEAR.COM**

**800-873-5725**

8am-5pm PST

See our complete line of products online at [truenorthgear.com](http://truenorthgear.com). With detailed images and descriptions, product reviews, dealer information and more, you'll find searching online fast and easy



Visit our Youtube channel to see demo product videos for a variety of True North Gear® products.



View our online video library at [www.truenorthgear.com](http://www.truenorthgear.com)



## WILDLAND PACKS



### Spitfire™

- ▶ Large wildland pack designed by hotshots
- ▶ SCS™ patented load-trapping suspension
- ▶ 100oz (3L) Hydration pocket (reservoir not included)
- ▶ Removable New Generation Fire Shelter case
- ▶ Zippered side pockets each hold two 1L Bottles
- ▶ 12 Fusee carrying capacity

**SIZE** 2250CU, 4 LBS

**COLOR** Red ● Black ●

NFPA  
1977

CAL  
FIRE



### Firefly™ Medic

- ▶ Modular medic pack designed for Line EMTs
- ▶ SCS™ patented load-trapping suspension
- ▶ Quick-Zip Removable gear bag
- ▶ 100oz (3L) Hydration pocket (reservoir not included)
- ▶ Removable New Generation Fire Shelter case
- ▶ Side Pockets hold two 1L Bottles
- ▶ 12 Fusee carrying capacity

**SIZE** 2250CU, 6 LBS

**COLOR** Black ●

NFPA  
1977

*"My goodness, it has been a rough few fire seasons with my guy! Together we have logged over 2,000 miles of countless fire assignments and the nights that followed cuddled-up on the side of rolling hills and steep slopes. My name is Molly, and I belong to a firefighter named Bobby that loves strike teams, hiking and sleeping in the dirt, just as much as I do! On the Chimney Fire I covered Bobby's back while he fought a fire whirl that almost jumped the line. We hiked and plumbed that line for days, which is how I got my burn marks. I don't mind them because I care about "working well," and not just about "looking good." Turns out, even with all those marks, I think I still look good!"*

**MOLLY**, aka Spitfire Pack of Bobby, Corona Fire Department

## Fireball™

- ▶ Mid-size wildland pack
- ▶ SCS™ Technology-Super Compression Suspension
- ▶ 100oz (3L) Hydration pocket (reservoir not included)
- ▶ Removable New Generation Fire Shelter case
- ▶ Side pockets each hold one 1L bottles
- ▶ 12 fusee carrying capacity

SIZE 1200CU, 2.75 LBS

COLOR Red ● Black ●

NFPA  
1977



## MOLLE Attachment System

All of our wildland packs now utilize the MOLLE attachment system, letting users swap out True North® or outside accessories with ease. Making this transition meant upgrading the harnesses and hip belts on our Spyder Gear, Firefly, Fireball and Spitfire packs, which now offer superior ergonomic harness comfort and true MOLLE system compatibility on the hip belt that conforms to the 1" MOLLE webbing standard.

## Spyder™ Gear

- ▶ Modular pack for essentials with multiple configuration options
- ▶ SCS™ - Super Compression Suspension
- ▶ Removable New Generation shelter case that can be rear mounted
- ▶ Removable gear bag with 250 cu capacity
- ▶ Optional 3L Hydration System
- ▶ Optional Go! Pack compatibility

SIZE 250CU, 1.75 LBS / COLOR Red ● Black ●

NFPA  
1977

CAL  
FIRE





## Frontline™ Bushwhacker

- ▶ (6) Internal mesh organizer pockets
- ▶ 100oz (3L) Hydration pocket (reservoir not included)
- ▶ Removable New Generation Fire Shelter case (fits Standard & Large shelter)
- ▶ Side Pockets each hold two 1L Bottles

SIZE 1400CU, 4 LBS / COLOR Black ●

NFPA  
1977

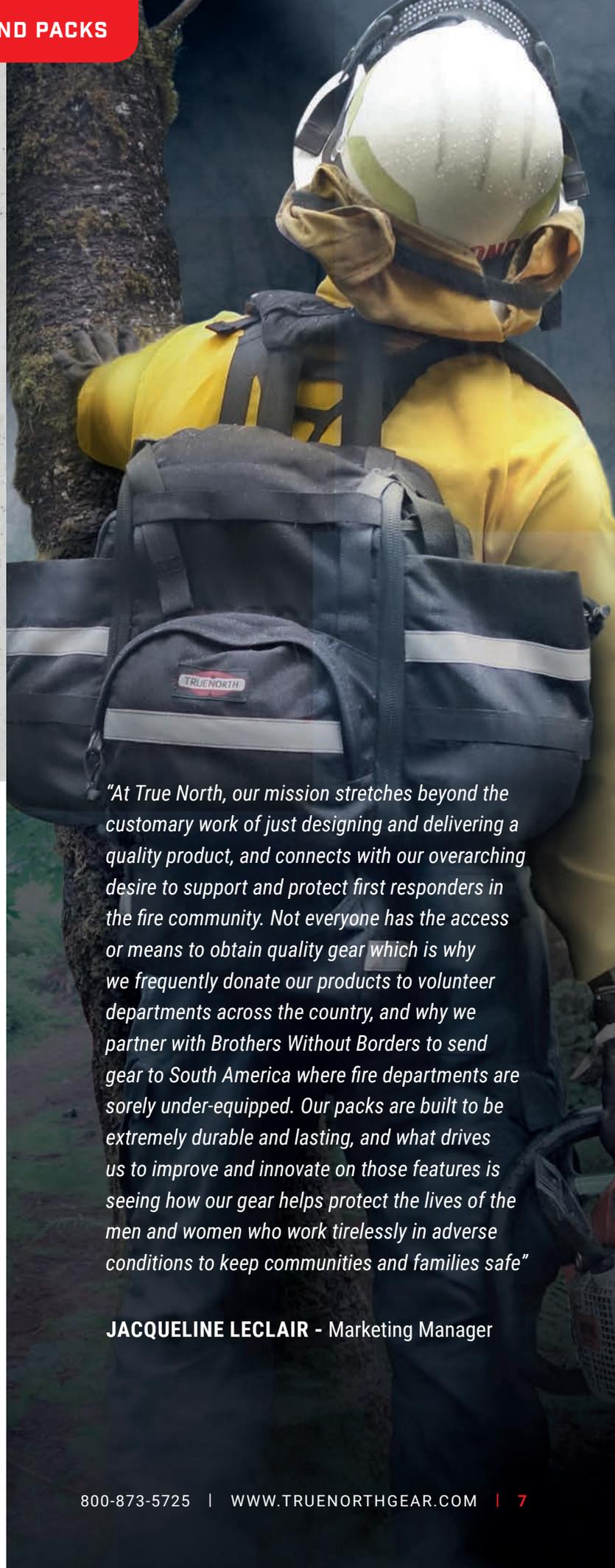
## Frontline™ Defender

- ▶ Removable New Generation Fire Shelter case (fits Standard & Large shelter)
- ▶ Built-in covered fusee holder
- ▶ Removable accessory pocket holds 1L water bottle
- ▶ Built-in 3L Hydration System (included)

WEIGHT 2.5 LBS / COLOR Black ●

NFPA  
1977





## Trapdoor™ Hose Pack

- ▶ Fast loading, clean deployment
- ▶ Two levels of 1" or 1 ½" single jacket hose in any configuration
- ▶ Color coded rip-cord tabs
- ▶ Padded back and shoulder straps for comfort
- ▶ Dimensions: 18" x 18" x 6 1/2"
- ▶ Also available in 3 roll configuration

**WEIGHT** 3 LBS / **COLOR** Black ●



*"At True North, our mission stretches beyond the customary work of just designing and delivering a quality product, and connects with our overarching desire to support and protect first responders in the fire community. Not everyone has the access or means to obtain quality gear which is why we frequently donate our products to volunteer departments across the country, and why we partner with Brothers Without Borders to send gear to South America where fire departments are sorely under-equipped. Our packs are built to be extremely durable and lasting, and what drives us to improve and innovate on those features is seeing how our gear helps protect the lives of the men and women who work tirelessly in adverse conditions to keep communities and families safe"*

**JACQUELINE LECLAIR** - Marketing Manager

## Firefly™

- ▶ Modular, load swallowing wildland pack
- ▶ SCS™ patented load-trapping suspension
- ▶ Quick-Zip Removable gear bag
- ▶ 100oz (3L) Hydration pocket (reservoir not included)
- ▶ Removable New Generation Fire Shelter case
- ▶ Side Pockets hold two 1L Bottles
- ▶ 18 Fusee carrying capacity

SIZE 2500CU, 5LBS

COLOR Red ●

NFPA  
1977



*"I had been in the fire service for over twenty years when I moved to Idaho and joined the North Fork Fire Department, where I was hired as Captain and then eventually retired as Deputy Chief. Living and working in and around the Salmon Challis National Forest required me to get up to speed quickly on the ways of wildland firefighting. One of the first purchases I made in preparation was a True North Firefly wildland pack, and over the decades it has served me well. In those many years I have used the pack for far more than the wildland responses it was designed for. By necessity, we wear many different hats in my department, with many of us volunteering for the local ambulance service and search and rescue, in addition to the rural fire department. My Firefly pack has seen more than its fair share of backcountry rescue, whitewater rescue and wilderness medical responses, and served me famously for nearly fifteen years. When I retired, I gave my pack to my youngest son, who had joined the ranks of wildland firefighting. His first fire season was frontline duty that covered 3 states and 77 total fire days. He returned home safely, and his Firefly pack (my original pack!) was a bit dirtier but none the worse for wear. On behalf of this old firefighter and his son, we'd like to thank True North Gear for making the best products available. Your gear is a blessing!"*

**CARL H** – Formerly North Fork Fire Department, ID







## Hose Clamp Pouch

Adjustable top Velcro flap designed to fit all hose clamps

SIZE 12"X 5.5"X 1" / COLOR Black ●

NFPA  
1977

CAL  
FIRE



## Accessory Pocket

A must-have that holds a water bottle and other personal items

SIZE 8.5"X 4"X 3" COLOR Black ●

NFPA  
1977

CAL  
FIRE



## Lynx™ Hydration

Hydration pack attachment for Spyder Gear and Frontline™ Defender

SIZE 3L / COLOR Black ●

NFPA  
1977

CAL  
FIRE

## Go! Pack

Stand alone pack, that attaches to Spyder Gear and Frontline™ Defender

SIZE 1500CU / COLOR Black ●

NFPA  
1977



## Flagging Tape Dispenser

Stackable and attachable flagging tape dispenser

SIZE 5.5"X 5.5"X 1" / COLOR Black ●

NFPA  
1977





## Fire Shelter >

Attaches to the bottom or hip belt of wildland fire packs, holds new shelter

COLOR Black ●



## Hydro-speed Reservoir <

Easy to clean, slide-seal hydration reservoir. Available in 2 configurations.

SIZE 3L



## Sar Case

Bottom zip, extra storage pack instead of the fire shelter case design

SIZE 375CU / COLOR Black ●



## Personal Pouch <

Holds all the essentials and attaches with standard 1" MOLLE

SIZE 8"X 8"X 3" / COLOR Black ●



Our collection of best-selling RADIO HARNESES feature all the bells and whistles that our customers expect from True North® products. With adjustable pockets designed to fit all makes and models of radios and our internal suspension system that keeps harness fit stable, to upgraded, lightweight low-profile back harnesses, our Gen 2 Radio Harnesses are even more comfortable, durable and functional than ever.



## Single Universal Radio Harness

Chest harness fits one radio any make and model

COLOR Black ●

NFPA 1977

*"Almost 10k acres burn from January to May 2017. All done by hand and helicopter ignition. Several 14 day rolls and one 21 day roll, yet my True North pack and harness never flinched."*

**JEREMY P.** – South Carolina USFS





### Stealth™ Radio Harness

Lightweight, modular harness for one radio. Wear on chest or attach to pack belt or harness. MOLLE compatible

COLOR Black ●

NFPA 1977



### Dozer™ Radio Harness

Radio chest harness designed for engine and dozer crews

COLOR Black ●

NFPA 1977



### Integration Straps

Integration straps attach radio chest harnesses to packs

SIZE 4 straps



### Dual Radio Harness

Radio chest harness for carrying two radio

COLOR Black ●

NFPA 1977



## Slayer™ Brush Shirt

Combining the comfort you need with the toughness you depend on, this shirt blends trusted materials with innovative features.

- ▶ Zippered chest pocket with internal headphone port
- ▶ Second large chest pocket with hook and loop closures
- ▶ Hook and loop cuff closure to keep the grit out. Innovative stand-up collar provides extra protection
- ▶ Placket front closure with melamine button fasteners

**SIZE** S-3XL / **AVAILABLE FABRICS** (6.0 oz. Nomex® IIIA Yellow) 5.8 oz. Tecasafe® Yellow

NFPA  
1977



## Slayer™ Wildland Pants

Built to the exacting standards of NFPA 1977 while also offering innovations in design and style. Durability has been worked into every detail of the design and construction to ensure a long service life.

- ▶ Tru-Fit™ micro-adjustable elastic waist band for a custom fit
- ▶ Diamond-gusseted crotch panel for greater range of motion and reduced chaffing
- ▶ Wear-Guard™ patches on the inside of cuffs for maximum durability
- ▶ Engineering cargo pockets prevent snagging. | Fully adjustable ankle straps keep dirt out
- ▶ Super-Fly™ self-locking, full metal zipper
- ▶ Wrangler style front pockets with reinforced patch for clip-knives
- ▶ Seven oversized belt loops for 2" web belts

**SIZE** S-2XL / **3 AVAILABLE FABRICS** 6.0 oz. Nomex® III A in Spruce Green, 7.0 oz. Advance® in Tan, 7.0 oz. Tecasafe® in Spruce Green

NFPA  
1977

*“At a recent fire show I attended, I was introduced to a Maine Forest Manager who had just purchased a second True North Gear Campaign bag after over 10 years of field use on his original bag. He shared with us how he lives out of the Campaign bag when traveling to and from fire sites, and had valuable feedback on the bag’s design. Having customer inspired feedback designed directly into our gear gives me great confidence that we are on the right track to create a positive, even collaborative, experience jointly with our customers in order to meet their needs”*

**MICHAEL BATSON** - TRUE NORTH PRODUCT DEVELOPMENT MANAGER

## Beast Rolling Duffle

Rolling travel bag with a self-supporting stand-up design

**SIZE** 7500CU / **COLOR** Black ●



## Campaign Bag

- ▶ Expanded main compartment
  - ▶ New sleeping bag compartment with detachable DrySafe™ dry bag
  - ▶ Collapsible laundry pocket
  - ▶ Removable toilet kit
  - ▶ Updated shoulder pads with metal hardware
  - ▶ Lighter weight bag at 4.3lbs
- Dimensions 29" x 16" x 14"

**VOLUME** 6500 CU

**COLOR** Red ● Black ●



## AMABILIS® Duffel 80L

**NEW**

The **True North® AMABILIS® duffel** is the result of a unique partnership between True North® and AMABILIS®, a designer-manufacturer of outdoor gear with a reputation for design innovation within the outdoor and tactical markets. Termed “the world’s toughest duffel,” this bag packs in a wide range of performance features guaranteed to meet gear needs in both structure and wildland fire markets. The waterproof tarpaulin body and armor-plated SuperFabric® bottom offer a lifetime of reliability and usefulness, while the heavy duty handle and padded adjustable shoulder strap gives you versatility and comfort while on the move. Military grade metal hardware, burly zippers, a full lining and internal bound seams add to this bag’s long lasting durability. With a penchant for chewing up and spitting out rugged environments, this well-sized 80L duffel can take your best shot and keep going.

- ▶ Dimensions: 30" x 14"
- ▶ Volume: 80 liters / 4,882 cu. Inch
- ▶ Double layer, military-grade tarpaulin body
- ▶ Ceramic armor-plated SuperFabric® bottom that is water resistant
- ▶ Slash and abrasion resistant for greater durability
- ▶ #10 YKK main zipper provides full length access
- ▶ Top or side load options for easy gear storage and access
- ▶ Outside accessory pocket for smart phones, wallets and more
- ▶ Large internal zippered pocket stores belongings or wet or dirty clothes
- ▶ Adjustable and padded shoulder strap
- ▶ Heavy duty and comfortable grab handle
- ▶ Exterior Velcro patch for Department insignias
- ▶ Mil-spec metal hardware and durable heat-shrunk cord ends
- ▶ All internal seams are bound for finish and durability





## AMABILIS® Duffel 25L

**NEW**

The bag's 25L size is perfect for day and overnight adventures and when traveling light and keeping your gear tight is preferred.

- ▶ Dimensions: 18" x 10"
- ▶ Volume: 25 liters / 1,515 cu. In
- ▶ Double layer, military-grade tarpaulin body
- ▶ Ceramic armor-plated SuperFabric® bottom that is water resistant
- ▶ Slash and abrasion resistant for greater durability
- ▶ #8 YKK main zipper provides full length access
- ▶ Top or side load options for easy gear storage and access
- ▶ Outside accessory pocket for smart phones, wallets and more
- ▶ Internal zippered security pocket to safely stores valuables
- ▶ D-ring enables main zipper to be locked
- ▶ Adjustable and padded shoulder strap
- ▶ Heavy duty and comfortable grab handle
- ▶ Exterior Velcro patch for Department insignias
- ▶ Mil-spec metal hardware and durable heat-shrunk cord ends
- ▶ All internal seams are bound for finish and durability



## AMABILIS® Organizer

**NEW**

The **Organizer** is a handy modular pocket that is sleek, low in profile and durable. Designed for use with either the 80L or 25L duffel, its magnetic snaps provide quick access for everyday carry items.

- ▶ 4" x 4" organizer that provides quick access for everyday carry items
- ▶ Window ID slot, money stash pocket and card holder slots
- ▶ Pen keeper conveniently holds pen, Sharpie or pen light
- ▶ Magnetic snaps provide quick and easy open/close and
- ▶ Web lift tab for easy grab and durability
- ▶ Waterproof 18oz tarpaulin provides excellent protection from the elements



## Velocity™ Briefcase

**NEW**

The **Velocity™ Briefcase** swallows up your papers, laptop and charger, making you instantly more efficient. Designed for the safety specialist that is on the move, the Velocity™ provides organization and versatility with its multiple interior and exterior pockets and 3-way carry options of briefcase, messenger bag or daypack.

- ▶ 20L Volume, 18"L x 6.5"W x 13" Tall
- ▶ 3-way carry options (briefcase, messenger bag and day pack)
- ▶ 2 X 32oz water bottles side pockets
- ▶ Separate foam padded compartment stows up to 17" laptop
- ▶ 1 large drop pocket for documents, tablet or other items
- ▶ 4 medium drop pockets for storing assorted items
- ▶ Additional organizer pockets include a mesh organizer, 3 pen pockets, and mini triangle clip for key FOB



## Dispatch™ Duffel

**NEW**

Get going quickly with our fire fighter-approved duffel made specifically for turnout gear. This bag's simple yet functional design is roomy enough for your clothing, boots and helmet.

- ▶ Durable, abrasion resistant body
- ▶ Roomy, functional design to accommodate all makes of bunker gear, boots and helmet
- ▶ Materials: 1000D Nylon Cordura®





## L-3 Lite Speed™ RIT Bag

The next step in RIT revolution. The L3 Lite Speed™ RIT Bag is streamlined into a fundamental bag for optimum rescue efficiency in low-visibility, high-stress situations.

- ▶ Perfect for all RIT, F.A.S.T. and R.I.C. operations
- ▶ Impact-resistant, 3D molded Heat-Shield™ skid plate
- ▶ Hi-Vis reflective tape to help identify openings in low visibility environments
- ▶ Designed to hold all makes of masks and bottles that are 9" in diameter or smaller
- ▶ Sleek, low profile design reduces snagging
- ▶ Large handles on both ends for pulling and dragging the bag
- ▶ Protected mask pocket with fast access
- ▶ Side pocket for only the most essential, life-saving tools
- ▶ Large zip opening for easy installation of the air cylinder
- ▶ Internal strap on the inside to keep cylinder secure in the bag
- ▶ Separate pockets for low and high pressure lines with touch identifiable handles
- ▶ 4"x4" loop panel on top of bag for station ID or unit patches
- ▶ Multiple shoulder-strap configurations via D-rings on each corner of the bag

*"Using the L-3 has made training far more efficient. Its streamlined design means rapid deployment of a RIT/RIC to deliver air to those in need, and the different hi-vis access points make it easy to operate in a zero visibility environment. When we first received the new bags, my department was excited at using the easier, more streamlined version, which ended up translating to increased energy and motivation during training. Before purchasing, we made serious comparisons with the L-3 versus EVERY other bag we have had, and the feedback I received from my crew was, "this is a night and day difference in performance." And, I agree with that assessment myself! The bottom line is that this bag offers easier deployment with less effort. True North is a fantastic company to work with for any gear-based needs. Our training has become more efficient and personnel are far more comfortable when the equipment we use has the needed design."*

DAVID K. - Captain

## Rope Bag

Rope bag fits inside or outside of the RIT Bags

.....  
**SIZE** 200' rope / **COLOR** Red ●  
 .....





## Sidewinder™ Mask Bag

Ergonomic side-opening  
S.C.B.A. mask bag

SIZE 12"X 11"X 9.5"

COLOR Red ●



## Oval SCBA Mask Bag

Oval fleece lined S.C.B.A.  
mask bag

SIZE 13"X 12"X 9" (tapered to 5")

COLOR Red ●

Our **Grenade™ Hose Strap** holds it together so you don't have to. Designed to accommodate a wide range of hose sizes and bundle types, the Grenade™ is fast and easy to deploy while wearing structure gloves. No more fumbling to open the Velcro or tugging the strap through a buckle to free the hose. Our patent-pending release mechanism lets you simply pull the pin and throw.



## Rectangular Mask Bag

Rectangular fleeced lined  
S.C.B.A mask bag

SIZE 14.5"X 1

COLOR Red ●



## High-rise Hose Strap

U-shaped designed, quick  
release straps to carry hose

SIZE 100' hose

DRAGONWEAR

# FIRE RESISTANT CLOTHING



A TRUE NORTH COMPANY



### Dri Pro™ Shirt FR Long Sleeve Shirt

Dual hazard performance shirt with ultimate protection

**SIZE** Mens: S – 5XL (Tall) / Womens: XS - 5XL

**COLOR** Navy ● Grey ●



### Alpha™ Jacket

FR Nomex® fleece jacket with zippered hand warmer pockets

**SIZE** Mens: S – 5XL (Tall) / Womens: XS – 3XL

**COLOR** Navy ● Black ●

GSA

CAL FIRE



### Elements™ FR Sweatshirt

Dual hazard sweatshirt that is water and wind resistant

**SIZE** Mens: S – 5XL (Tall) / Womens: XS - 5XL

**COLOR** Navy ● Black ● Grey ●



### Double-Shot™ Hat & Big-Chill™ Beanie

Nomex® fleece hats

**SIZE** One size / **COLOR** Black ● Navy ●

GSA

### Exxtreme™ Jacket

Features rip-stop reinforced patches for wear resistance

**SIZE** SM - 5XL Back (Tall) / Womens : XS - 3XL

**COLOR** Black ●

GSA





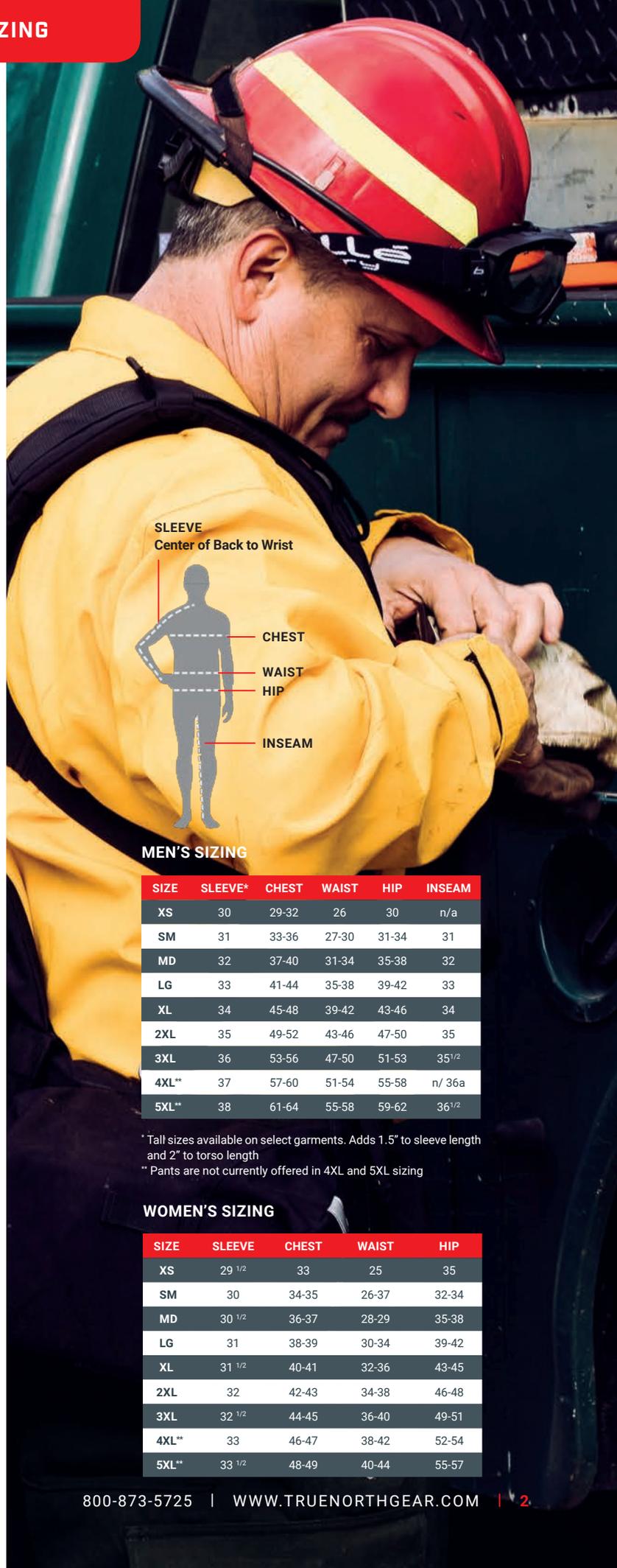
## Dri Pro™ FR Base Layer Short Sleeve T-shirt

You won't under-perform if you over-prepare in our NEW Dri Pro™ short sleeve base layer that guards you against fire hazards. Made in the USA with new DragonWear® Inherent Tri-Blend FR Fabric that was originally developed and tested by the U.S. Military, this CAT 1 FR base layer offers unmatched comfort and superior, always permanent moisture management. Increased fabric strength and proven wash-and-wear performance provide long-lasting durability, while True-Flat™ high density seams, tagless garment labels and improved stretch give the wearer a true comfort experience all day long. Odor Resistant, anti-microbial fabric that is highly breathable and fast-drying make this shirt a must have for on the job. Offered in Navy and Tan. Shirts are available in both Men and Women's fits (navy only).

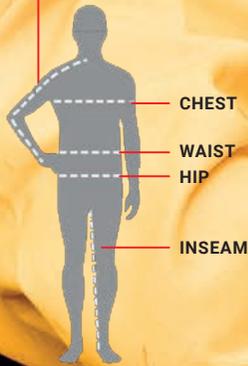
- ▶ Inherently Flame Resistant
- ▶ NEW Tri-fiber fabric that delivers superior, always permanent moisture management
- ▶ True-Flat™ high density seams and tagless garment labels for true comfort experience
- ▶ Increased fabric durability and improved stretch for longer-lasting wear and flexibility
- ▶ Odor Resistant, powered by SILVER PLUS® anti-microbial technology
- ▶ Highly breathable and dries quickly
- ▶ Proven wash-and-wear performance keeps garment feeling fresh

**SIZE** Mens: S – 5XL (Tall) / Womens: XS - 5XL

**COLOR** Navy ● Tan ●



**SLEEVE**  
Center of Back to Wrist



### MEN'S SIZING

SIZE	SLEEVE*	CHEST	WAIST	HIP	INSEAM
XS	30	29-32	26	30	n/a
SM	31	33-36	27-30	31-34	31
MD	32	37-40	31-34	35-38	32
LG	33	41-44	35-38	39-42	33
XL	34	45-48	39-42	43-46	34
2XL	35	49-52	43-46	47-50	35
3XL	36	53-56	47-50	51-53	35 <sup>1/2</sup>
4XL**	37	57-60	51-54	55-58	n/ 36a
5XL**	38	61-64	55-58	59-62	36 <sup>1/2</sup>

\* Tall sizes available on select garments. Adds 1.5" to sleeve length and 2" to torso length

\*\* Pants are not currently offered in 4XL and 5XL sizing

### WOMEN'S SIZING

SIZE	SLEEVE	CHEST	WAIST	HIP
XS	29 1/2	33	25	35
SM	30	34-35	26-37	32-34
MD	30 1/2	36-37	28-29	35-38
LG	31	38-39	30-34	39-42
XL	31 1/2	40-41	32-36	43-45
2XL	32	42-43	34-38	46-48
3XL	32 1/2	44-45	36-40	49-51
4XL**	33	46-47	38-42	52-54
5XL**	33 1/2	48-49	40-44	55-57



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